

## Chapter 3 Composite Insulator Material

3.2.1 ECR fiber glass reinforced core rod

**By Orient Power** 

# ECR Fiber Glass Reinforced Core Rod





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### Brief introduction:

- ECR means electrochemical corrosion resistant glass.
- ➤ The ECR fiber glass core rod is an important part of the composite insulator.
- The core rod is the insulating part of the composite insulator, which can guarantee the mechanical strength of the composite insulator.

## Manufacturing process:

- ECR glass filaments impregnated with epoxy resin
- Glass fibers and resin shall be optimized in the FRP rod
- The FRP rod shall be manufactured through pultrusion process

### Properties:

- Glass fibers shall be boron free electrically corrosion resistant (ECR) glass fiber or boron free E-Glass
- Exhibit both high electrical integrity and high resistance to acid corrosion
- The matrix of the FRP rod shall be Hydrolysis resistant
- ➤ High temperature vitreous transition
- High mechanical strength
- > Excellent dielectric strength
- Acid resistance and can be used in high service temperatures